

ASSEMBLY INSTRUCTIONS

YAMAHA G1 BENCH KIT

YG1-ASM



FIGURE 2A

(Shown with optional side hip restraint rails installed)

1. Place bench seat bottom cushion (plywood side up) on a clean work surface.
2. Assemble 'L' shaped bracket (part A) and optional hip restraints (part B) to cushion using 2 flat washers (part C), and 2 double ended studs (part E). SEE 2A. Tighten with a matching wrench or socket. Slip 2 rubber spacers (part F) over the bottom of the double ended studs by forcing over the hex nut.
3. Repeat step 2 on opposite end of bench seat cushion.
4. Assemble center 'L' shaped bracket (part A) using 2 pcs 1/4x20-1" hex bolts (part G) and 2 lock washers (part D).
5. Turn seat over to its upright position and assemble the back cushion w/ plastic back cap to the 3 'L' shaped brackets using 6 pcs 1/4x20x1" hex bolts (part G), 6 flat washers (part C) and 6 lock washers (part D).
6. Now the seat can be placed on the Yamaha G-1's engine cover. The four threaded mounting studs will line up with the 4 outermost existing holes in the engine cover. For your convenience, 4 flat washers (part C), 4 lock washers (part D) and 4 pcs 5/16x18 hex nuts (part H) are included for use on the underside of the engine cover.

